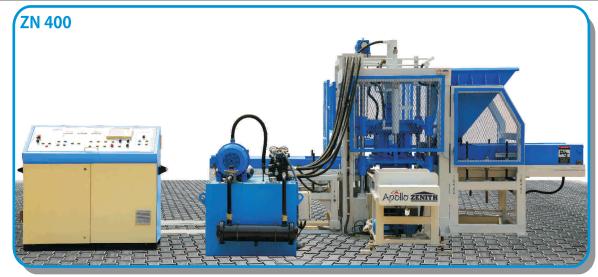


www.apollozenith.com

# **Integrated Solutions** for Block Making







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Automatic Concrete Block & Brick Making Machines





### **5 Big Advantages**

- Germany Siemens PLC control system, Siemens touch screen.
- Germany Frequency Conversional Control Technology.
- Double High-dynamic Proportional/Directional Valves to automatically adjust the oil flow and pressure.
- 360° Multi-Shaft Rotating and Compulsory Feeding.
- Heat Treatment on moulds and main parts of the machine.

# **German Technology**



# Made in India

# Automatic Concrete Block & Brick Making Machines

These German designed Zenith machines are most versatile, manufactured in India with SIEMENS frequency control technology for producing Hollow & Solid Blocks, Pavers, Kerbstones, Flyash Bricks etc. These are ideal & economical solutions for initial start-up.



## **Technical Specifications**

**ZN 400** 

Height of Finished Products	50-200 mm	Vibration Force		60 KN		
Cycle Time	15-20 S (as per mould)	Motor Frequency		50 - 60 Hz		
Pallet Size	850 x 680 mm	Overall Dimen	sion	5210 (L) x 3530 (W) x 2780mm (H)		
Production Area	800 x 630 mm	Total Weight			'.5 T	
Product	Size	Production Mould	Production Cap per 8 Hr.		Concrete Req. Cu.M./Hr.	
Hollow Block	400 x 200 x 200 mm	6	6900 - 8600		17.28	
Solid Block	400 x 200 x 150 mm	6	6900 - 8600		17.28	
Rectangular Paver	200 x 100 x 60 mm	18	20700 - 25900		6.05	
Zig-zag Paver	225 x 112.5 x 80 mm	15	17200-21600		9.11	
Fly Ash Brick	230 x 110 x 75 mm	21	24100 - 30200		10.20	
Baw Materials: Crushed	Stone, Sand, Cement, Stone	dust. Fly-ash				

- Garden & Landscaping products etc.
- environmental conditions. All the production parameters are subject to change without prior notice





## **Technical Specifications**

Height of Finished Products	50-200 mm	Vibration Force		50 KN		
Cycle Time	20-30 S (as per mould)	Motor Frequency		50 - 60 Hz		
Pallet Size	880 x 540 mm	<b>Overall Dimension</b>		4400 (L) x 5000 (W) x 2400mm (H)		
Production Area	830 x 500 mm	Total Weight	Total Weight		4.5T	
Product	Size	Production Mould	Production Cap per 8 Hr.		Concrete Req. Cu.M./Hr.	
Hollow Block	400 x 200 x 200 mm	4		4600 - 5700	8.64	
Solid Block	400 x 200 x 150 mm	6	(	6900 - 8600	8.64	
Rectangular Paver	200 x 100 x 60 mm	14	16100 - 20100		4.03	
Zig-zag Paver	225 x 112.5 x 80 mm	12	14200 - 17200		4.34	
Fly Ash Brick	230 x 110 x 75 mm	18	2	0700 - 25900	8.50	

Raw Materials: Crushed Stone, Sand, Cement, Stone dust, Fly-ash.

Finished Products: Concrete Hollow Blocks, Solid Blocks, Colour Paver blocks, Interlocking paver, Kerbstones, Grass blocks, Garden & Landscaping products etc.

Applications: Widely used in Buildings, Industrial shed, Road paving, Port, Bridge approach, Gardens, Landscaping, etc. Note: The capacity data are theoretical and are dependent on machine settings, mix design, aggregates used and other environmental conditions. All the production parameters are subject to change without prior notice

















## **ZN 600**

Finished Products: Concrete Hollow Blocks, Solid Blocks, Colour Paver blocks, Interlocking paver, Kerbstones, Grass blocks,

Applications: Widely used in Buildings, Industrial shed, Road paving, Port, Bridge approach, Gardens, Landscaping, etc. Note: The capacity data are theoretical and are dependent on machine settings, mix design, aggregates used and other